Frequently Asked Question



The desired positioning unit can be selected in Basic Parameter.

[How to do]

Α

Select the unit "mm."

Enter the number of pulses and the moving distance in "mm" per rotation.

Ξ	Axis 1	
	Basic Parameter	
	Speed Limit Value	0
	Bias Speed at Start	0
	ACC/DEC Time 1	0
	ACC/DEC Time 2	0
	ACC/DEC Time 3	0
	ACC/DEC Time 4	0
	No. of Pulses per Rotation	0
	Movement Amount per Rotation	0
	Pulse Output Mode	PLS/DIR mode
	Unit Setting	pulse 🔹
	Unit Magnification	pulse
	Rotation Direction Setting	mm
Ŧ	Extra Parameter	inch
Ŧ	OPR Parameter	degree

The target position is applied in "mm" for POSCTRL command. Driving speed is in mm/s.

Download the Basic Parameter.





The positioning unit has been switched from pulse to mm.

Base:	Local 🔻 Slot: Slot 0		▼ Ver 1,31		1 Mor	Monitor On		Stop Monito		
Basic	I/O Extern	al Input Sta	tus Monitor	Data Contro	ol Data					
Current Value:				Current Speed:			Operation Status:			
				Carrent	Current Speed.					
Axis 1:		-	mm		nm/m			Idle		
Axis 2:		ł	mm	mm 📕 n			m Idle			
Axis 3:					puls			e/m Idle		
Axis 4:								e/m Idle		
	POS Data No.	Operation Pattern	Axis to be Interpolated	ACC Time No.	DEC Time No.	Control System	M code	Warn	Error	
Axis1	0							0	0	
Axis2	0							0	0	
Axis3	0							0	0	
Axiso	0							0	0	