



When using the CIMON PLC's Modbus RTU and Modbus TCP, how to find out which modules support Master / Slave?



Modbus Master / Slave compatible modules for CIMON PLC are as follows.

| MODBUS / RTU | | | | |
|---------------------|---------------|---------------|--------------|------------------|
| CPU | Model | Master | Slave | Interface |
| XP CP | CM1-SC01A | YES | YES | RS232C |
| | CM1-SC02A | YES | YES | RS232C / RS485 |
| | CM1-SC01B | YES | YES | RS422 / RS485 |
| | CM1-SC01CDMA | YES | YES | RS232C |
| | CM1-SC02CDMA | YES | YES | RS232C / RS485 |
| BP 32 | BP32 Option U | YES | YES | RS422 / RS485 |
| | BP32 Option T | YES | YES | RS232C |
| PLCS | PLCS | YES | YES | RS232C / RS485 |

| MODBUS / TCP | | | | |
|---------------------|---------------|---------------|--------------|------------------|
| CPU | Model | Master | Slave | Interface |
| XP CP | CM1-EC01A | NO | YES | ETHERNET |
| | CM1-EC10A | YES | YES | ETHERNET |
| | CM1-EC10B | YES | YES | ETHERNET |
| | CM1-EC10C | NO | YES | ETHERNET |
| BP 32 | BP32 Option E | NO | YES | ETHERNET |
| PLCS | PLCS (CPU) | NO | YES | ETHERNET |
| | CM3-SP01EET | YES | YES | ETHERNET |

<Notices>

- BP32 with communication options U and T supports MODBUS / RTU.
- Use MODBUS Master special programs for MODBUS Master.
- The address map of the XP / CP / BP is allocated on fixed values for MODBUS Slave.
- The address map can be changed in parameter for PLCS MODBUS Slave.